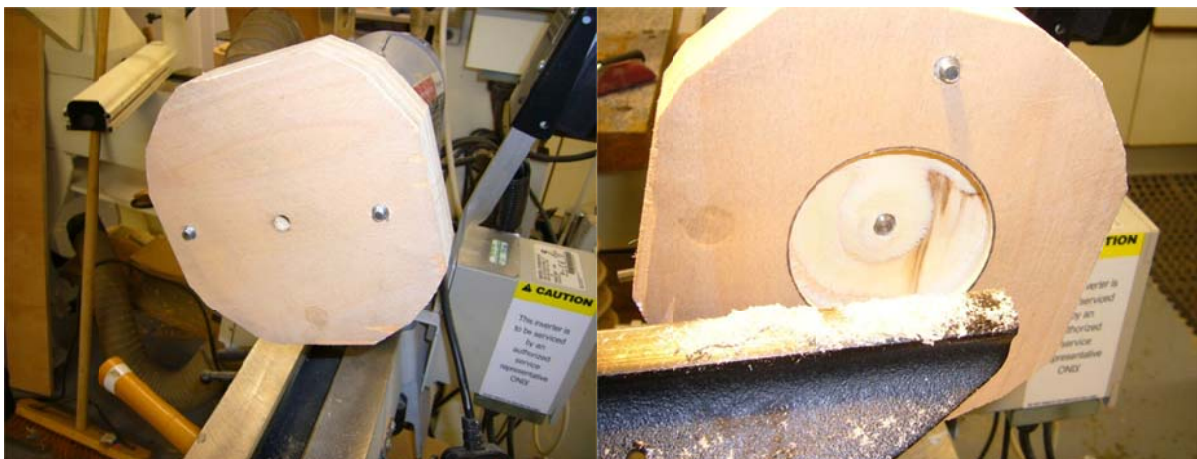


Mark out Drill position and transfer holes to the back plate.

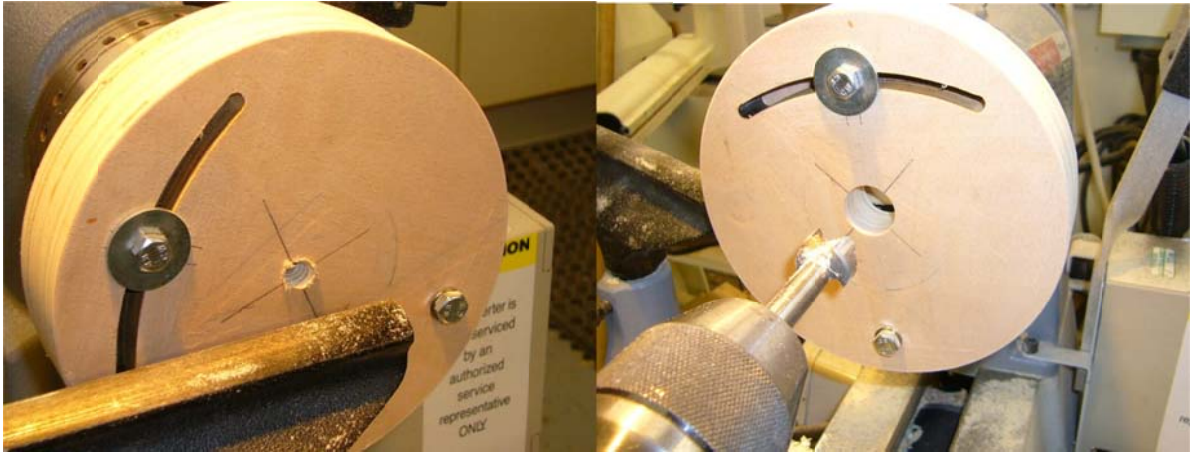


Drill the holes in the centre to suit your screw chuck and the outside holes in the **back plate only** to 8.5mm (21/64") for the threaded inserts. The top hat style inserts need to be screwed in from the back of the back plate and then if any of the insert protrudes through the plate filed flush with the plate.

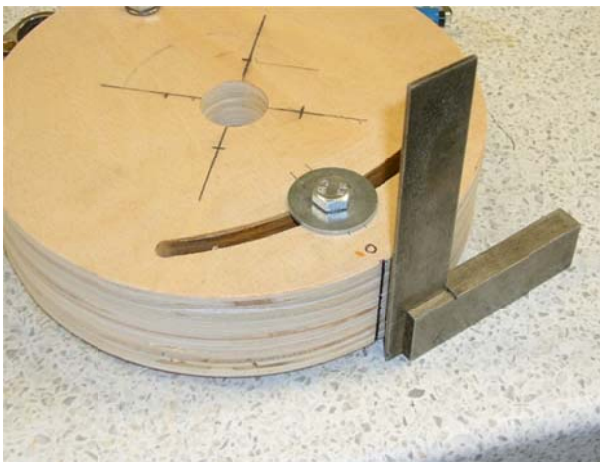


Turn a recess to suit your chuck on the back of the back plate. Beware of the protruding screws, always adjust the tool rest with the Lathe stationary and rotate by hand before starting the Lathe.

Also turn the outside diameter.



Fit to the chuck and drill or turn the 20mm jam chuck location hole.



Mark the Zero Position and the 4mm fixing holes.